



MAT'L: 4340 STEEL FORGING
HEAT TREAT: R_c 30-32

SEE H.T.H. DWG. DATED OCT. 31, 1960



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

NEXT ASS'Y D-320 & D-321

TIE-BAR NUT
600 TON TETRAHEDRAL PRESS

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS ± 0.005
BREAK SHARP CORNERS AND EDGES $\frac{1}{32}$ ALL OVER.
SURFACE FINISH $\frac{63}{\sqrt{16}}$ ALL OVER.

REV. 1	ADDED THREAD DATA	10-9-63	REF. No. 1
REV. 2			REF. No. 2
REV. 3			REF. No. 3

SCALE	FULL SIZE	DATE	7-18-63
MATL	NOTED	DWG.	LEP
	PART No.	APPRD.	OK H.T.H. 9-24-63
CATALOG No.		DWG. No.	C-525